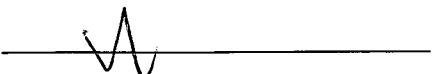


Date: Tuesday, 3/4/2008 11:29:41 AM  
 User: Chantal Lavoie

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services			<b>Drawing Name</b>	: ABRASION STRIP		
<b>Job Number</b>	: 37667			<b>Part Number</b>	: D2856400		
<b>Estimate Number</b>	: 10067			<b>Drawing Number</b>	: D2856 REV A		
<b>P.O. Number</b>	:			<b>Project Number</b>	: N/A		
<b>This Issue</b>	: 3/4/2008	<b>S.O. No.</b>	:	<b>Drawing Revision</b>	: A		
<b>Prsht Rev.</b>	: NC			<b>Material</b>	:		
<b>First Issue</b>	: / /	<b>Type</b>	: PURCHASED PARTS	<b>Due Date</b>	: 3/28/2008	<b>Qty:</b>	216
<b>Previous Run</b>	: 36161			<b>Um:</b>	Each		
<b>Written By</b>	: 			<b>Comment</b>	: Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2K J/RF		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
1.0	PG	PURCHASING 
<b>Comment:</b> PURCHASING Issue P/O: <u>5821</u> Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll Specify for Clear Tape		
2.0	3M8681 4	Abrasion Strip 4" 
<b>Comment:</b> Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s) ABRASION STRIP		
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
<b>Comment:</b> PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached		
4.0	QC6	DIMENSIONAL CHECK 
<b>Comment:</b> DIMENSIONAL CHECK Ensure Material certification comply to Dwg D		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>410</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 08/03/00  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 3/4/2008 11:29:41 AM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: ABRASION STRIP
Job Number: 37667		Part Number: D2856400
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21 	FINAL INSPECTION/W/O RELEASE  216
Comment: FINAL INSPECTION/W/O RELEASE D 08/03/08		
Job Completion 		<i>W 08/03/08</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

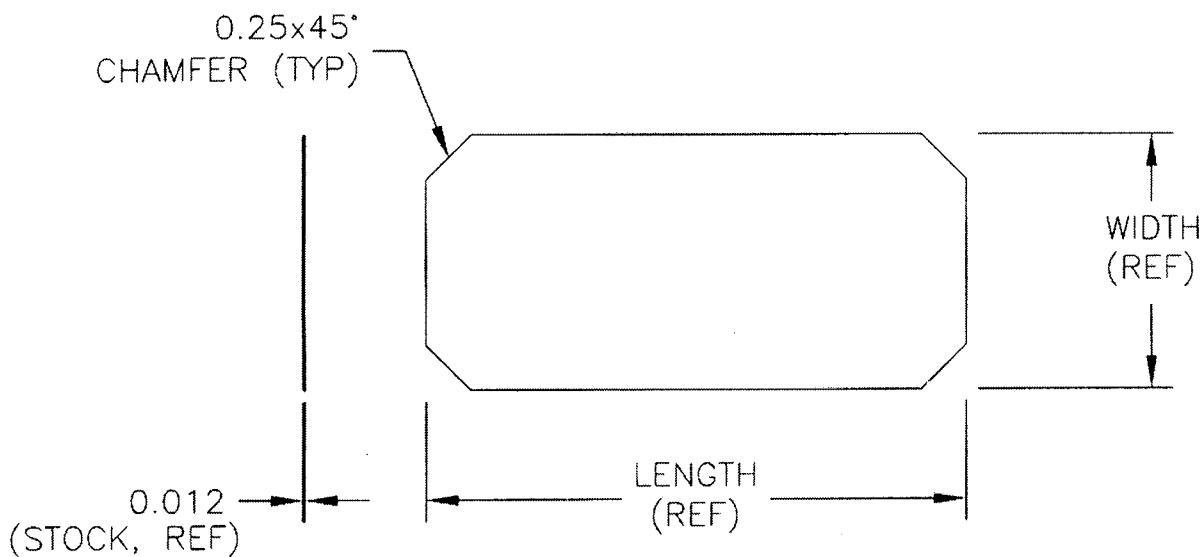
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2856
DATE		REV. A SHEET 1 OF 1
00.11.17		TITLE ABRASION STRIP SCALE NTS
A	00.11.17	NEW ISSUE

RELEASED  
00.11.2017

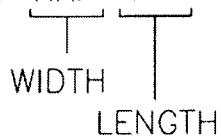
## SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE  
3M, P/N 8681 (OR 8681HS)

THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP



EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2000 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

C208/03/04

W10: 37667

A.E. BLAKE SALES LTD.  
31 Estate Drive  
TORONTO ONTARIO Canada  
M1H 2Z2  
(416)431-0440

Owner : DRAKEA  
Order Number : 91073  
Packing Slip ID : 238924

VENDU A / SOLD TO :

DART AEROSPACE LTD.  
1270 Aberdeen Street  
MAIN FINISHED GOODS LOCATION  
HAWKESBURY ONTARIO Canada  
K6A 1K7

LIVRE A / SHIP TO :

DART AEROSPACE LTD.  
1270 Aberdeen Street  
MAIN FINISHED GOODS LOCATION  
HAWKESBURY ONTARIO Canada  
K6A 1K7

BON COMM. / P.O.# : P000005821

TERMES /TERMS : Net 30 Days

DATE COMM./ORDER : Mar 04 2008

LIVRE / SHIP VIA : FEDEX/COL 151793240 FEDERALEXP 862161909831

CLIENT / CUSTOMER : DARTAEROSP

DATE REQUISE/REQUIRED : Mar 19 2008

DATE LIVRE/ SHIP : Mar 18/08

ITEM	Description	LIVRE/SHIPPED	SUSPEND/B.O.	Verified
8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR Item No: 3M8681 4 As per DWF D2856 REV.A Lot # 7351 DOM: Dec 17 2007 DOE: Dec 17 2009	2. RL		[✓]

8681HS-6

3M 8681HS Prot.Tp 6"x36yds CLR Item No: 3M8681 6 As per DWG D2856 REV.A Lot # 7347 DOM: Dec 13 2007 DOE: Dec 13 2009	2. RL	[✓]
---	-------	-----

C of C

QC-INSPECTED

A.E. Blake Sales Ltd.  
Quality Control Inspected

1. SET

[✓]

EMBALLE PAR / PACKED BY : J

QTY/QTE PKG : 2

RECU PAR / RECEIVED BY :

POIDS / WEIGHT : 22.0

DATE - TRANSACTION :

EMPLACEMENT / LOCATION :

:1286

A-E. BLAKE SALES LTD.  
31 Estate Drive  
TORONTO ONTARIO Canada  
M1H 2Z2  
(416)431-0440

CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE

Date

Mar 18 2008

VENDU A / SOLD TO :

DART AEROSPACE LTD.  
1270 Aberdeen Street  
MAIN FINISHED GOODS LOCATION  
HAWKESBURY ONTARIO Canada  
K6A 1K7

Order Number : 91073  
Packing Slip ID : 238924  
BON COMM. / P.O.# : P000005821

Item Code	Description	Quantity	L/S#:	Shelf Life
8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR Item No: 3M8681 4 As per DWF D2856 REV.A Lot # 7351 DOM: Dec 17 2007 DOE: Dec 17 2009	2.	RL	
8681HS-6	3M 8681HS Prot.Tp 6"x36yds CLR Item No: 3M8681 6 As per DWG D2856 REV.A Lot # 7347 DOM: Dec 13 2007 DOE: Dec 13 2009	2.	RL	

C of C

We hereby certify that the above material supplied against  
your order meets or surpasses all the requirements as  
specified on your purchase order.

Signature: \_\_\_\_\_

Montreal - Toronto